

## SPECIAL PACKAGING INSTRUCTION

Form Approved -Cc  
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12387406 (19207) CABLE ASSEMBLY, SPEC			2. CODE IDENT 19207		3. SPI NO. AK14511097						
4. NATIONAL STOCK NO. 6150-01-451-1097			5. DATE OF DRAWING 11-30-98		6. REVISION						
7. QUP 1 EA			8. ICQ NONE		9. UNIT PACK WT. (LB) 4.1						
10. UNIT PACK CU (CU. FT.) 0.210			11. UNIT PACK SIZE (INCHES) 10.7 X 10.3 X 3.3								
12. MILITARY PRESERVATION MIL-P-116, METHOD IC-3			18. STEPS 1B			19. REQD 1			20. DESCRIPTION CUSHIONING: A-A-59135, CLASS 1, GRADE A, SIZE: 26 X 13 X 1/4.		
13. CLEANING MIL-P-116, PROCESS C-1			2			1			BAG: MIL-B-117, TYPE I, CLASS B, STYLE 2.		
14. DRYING MIL-P-116									SIZE: 14 X 14.		
15. PACKING a. LEVEL A MIL-STD-2073 AND NOTE D			3C			1			CONTAINER: ASTM-D5118, TYPE CF, CLASS WR, VARIETY SW, GRADE W5C, STYLE FPF, SIZE: 10 X 3 X 10.		
b. LEVEL B MIL-STD-2073 AND NOTE D											
16. MARKING MIL-STD-129											
17. NOTES / DRAWING											

- A. COIL WIRING HARNESS, WITH CONNECTORS FACING INWARD, TO SPECIFIED DIMENSIONS, 9-1/2 X 9-1/2 X 2-1/2, AND SECURE SUFFICIENTLY TO PREVENT UNCOILING OF THE ITEM.
- B. SECURE WITH TAPE.
- C. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 4B2.
- D. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOX CONFORMING TO CLASS 2 OF PPP-B-621.  
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D. FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.
- E. INSPECT THE PRESERVATION AND THE UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.